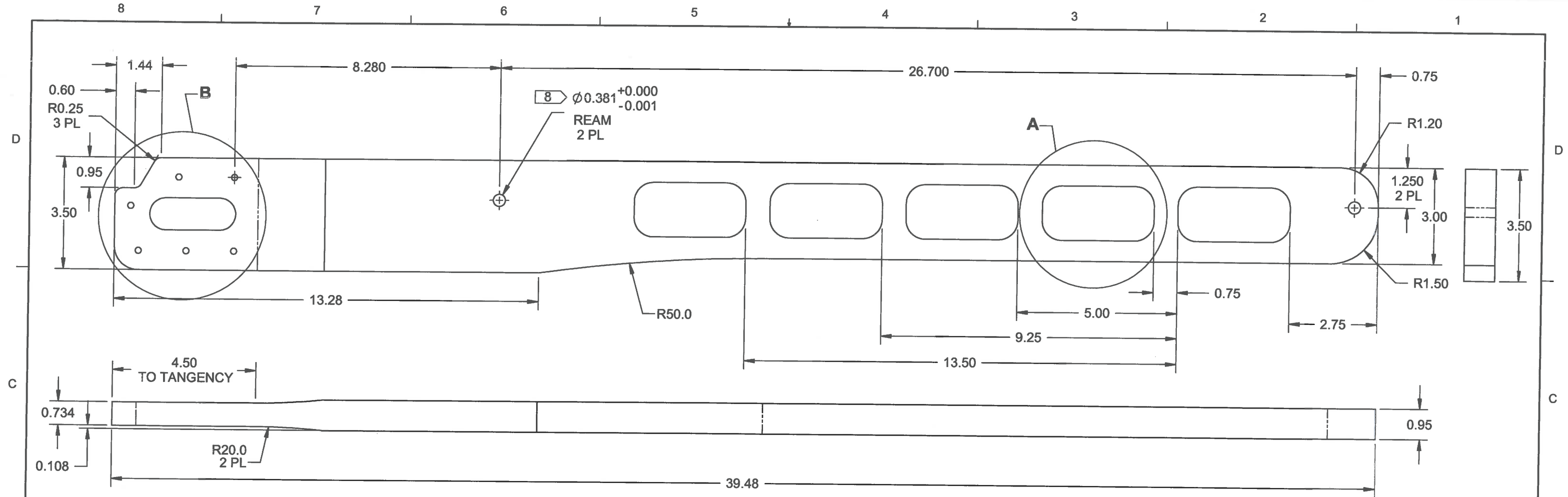


- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT -1: 8.29 lbs
-3: 8.87 lbs
 - 8) MASK HOLES PRIOR TO POWDER COAT.

RELEASED
DEC 19 2022
HB ECR 442
ECR 46A 5M

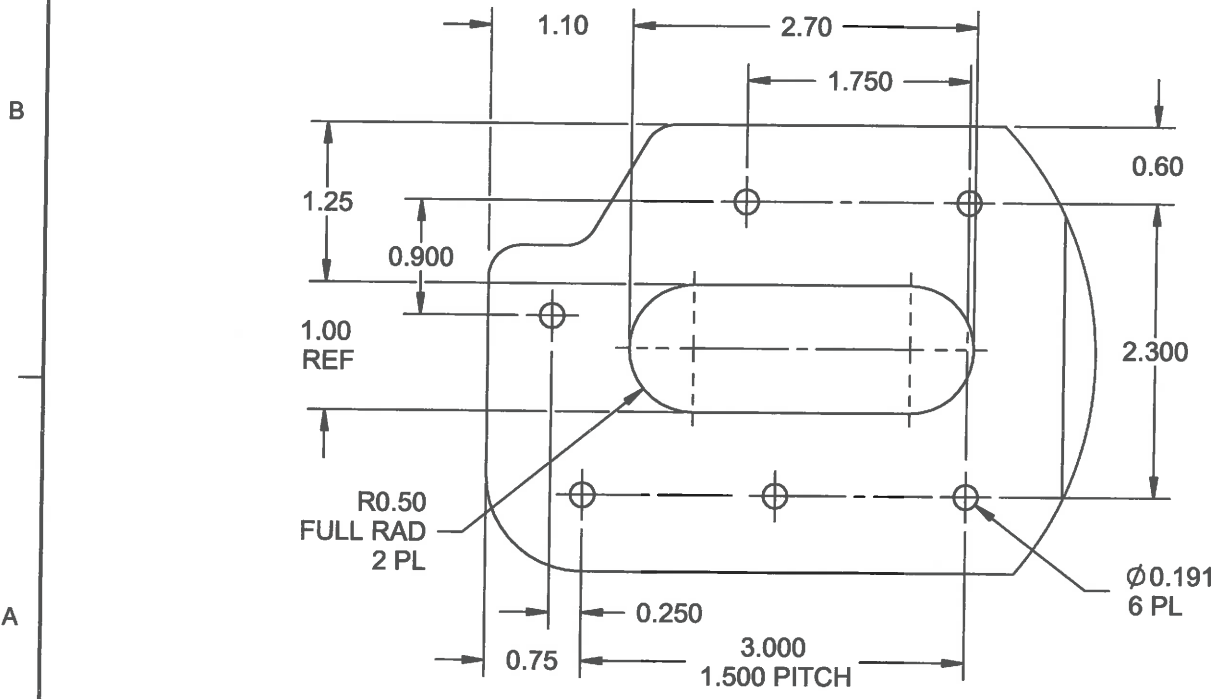
APPROVED

B	ADDED -3; UPDATED -1 ISOMETRIC VIEW DIM.; REASON ECR 442		RF	22.10.20
A	NEW ISSUE		SC	10.11.25
REV.	DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	SAD	DRAWING NO. D4275		REV. B
MFG. APPR.	FK			SHEET 1 OF 3
APPROVED	CP	TITLE FWD BEAM		SCALE
DE APPR.	CP			NTS
DATE	22.10.20		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

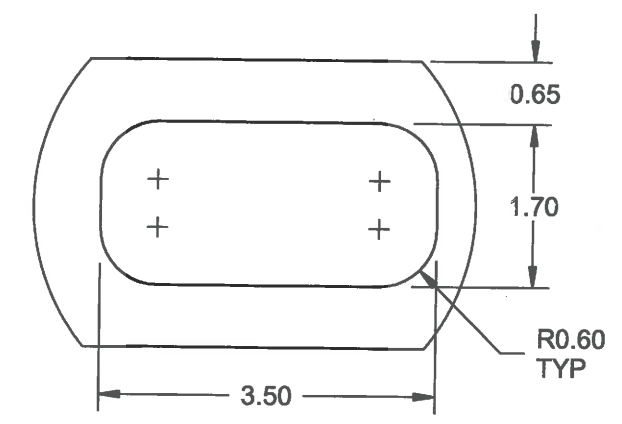


D4275-1 FWD BEAM

GRAIN
DIRECTION



DETAIL B



DETAIL A
5 PL

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DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
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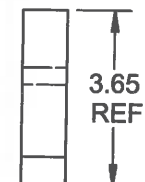
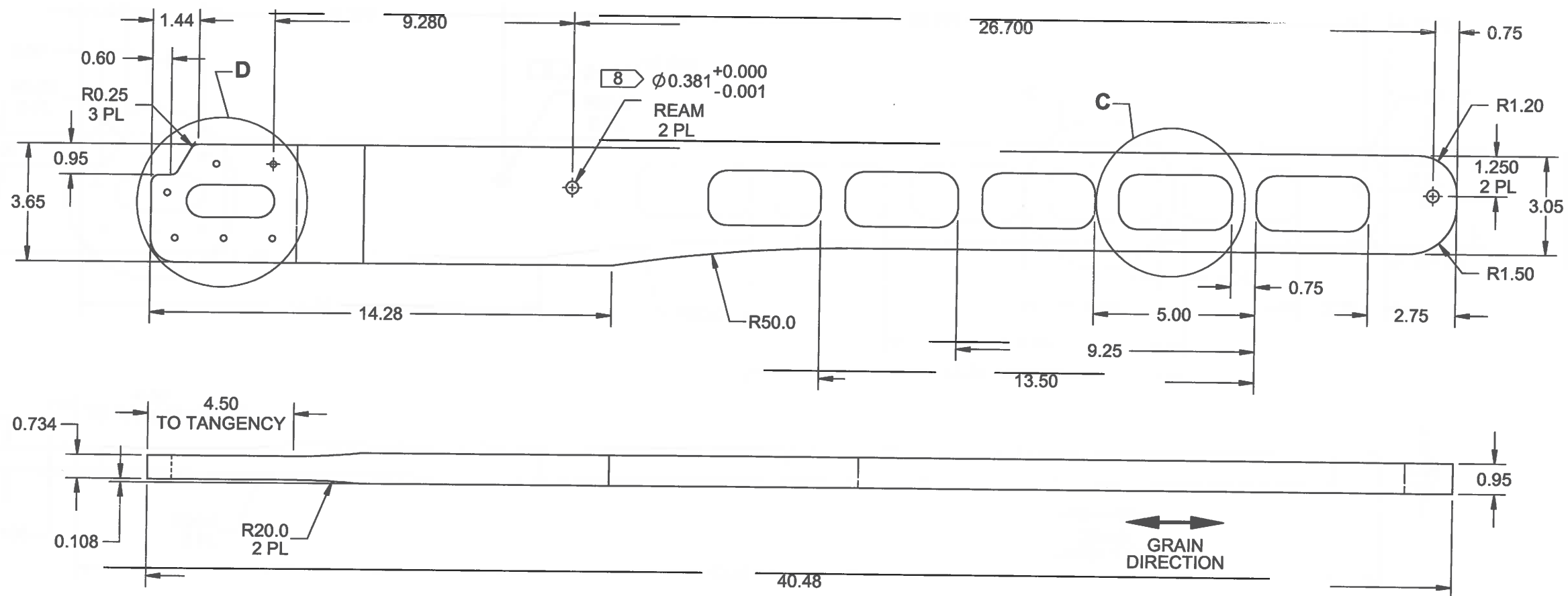
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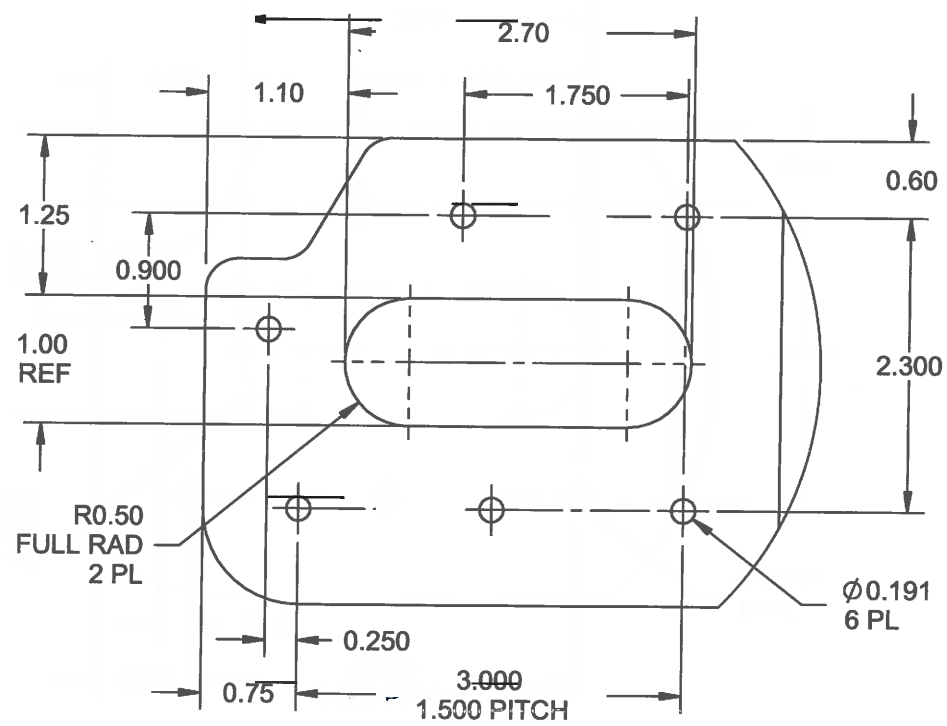
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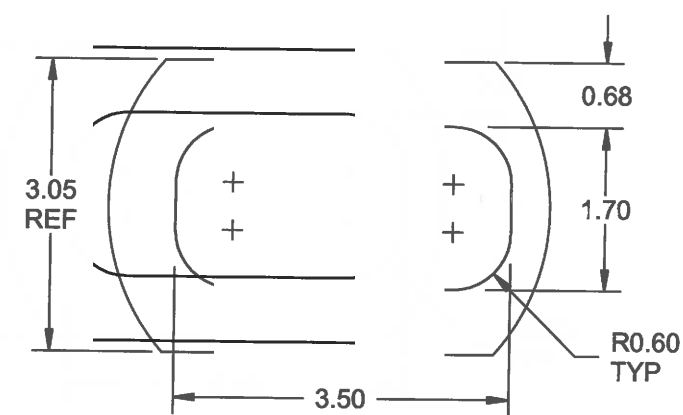
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D4275-3 FWD BEAM $\triangle B$



DETAIL D



DETAIL C
5 PL

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DEC 19 2022

SMD

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DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	FK	D4275	SHEET 3 OF 3
APPROVED	CP	TITLE	SCALE
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